



Dart Aerospace Ltd.
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K6A 1K7
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RBW6205G25751-3G

Job Sheet 186459



10570
Dec 12

Part No: RBW6205G25751-3G

Job Qty: 2 ea

Part Name: Protection Bushing, Hub



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/15/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6205G25751-3G Rev 1. IPP Rev. A 17.11.01 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		12/7/18	0.00	0.00	Start Up Machining-3		FRD 18-11-22
110	Lathe Conv	2 pcs		12/7/18	0.00	10.78	Lathe Conv-1		FRD 18-11-22
120	QC	2 pcs		12/7/18	0.00	0.00	QC2 Machining-4		FRD 18-11-22
130	QC	2 pcs		12/7/18	0.00	0.00	QC8 Machining-4		SA 18-12-06
140	Small Fab	2 pcs		12/7/18	0.00	0.00	Small Fab-7		MBC
150	QC	2 pcs		12/7/18	0.00	0.00	QC5		21 DEC 11 2018
160	Packaging	2 pcs		12/7/18	0.00	0.00	Packaging3-1		MBC
170	QC21-SA	2 Ea		12/7/18	0.00	0.00	QC21		21 DEC 11 2018

Part Op 110 - 1-Machine as per DWG. 2-Deburr
Descriptions: 140 - Laser engrave T/N and fill with black paint as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELRINR2.250W	MDELRINR2.250 color: White	4600 ft (23 ea)	90-Start up Operation	5039757

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELRINR2.250W	0	3	0

Part Specifications

Specifications could not be found.



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Plex 11/15/18 2:40 PM Dart.lajeunesse.marie

Container No: S130392



Part: RBW6205G25751-3G

Job No: 186459

Serial No/Batch: S130392

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 11/22/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

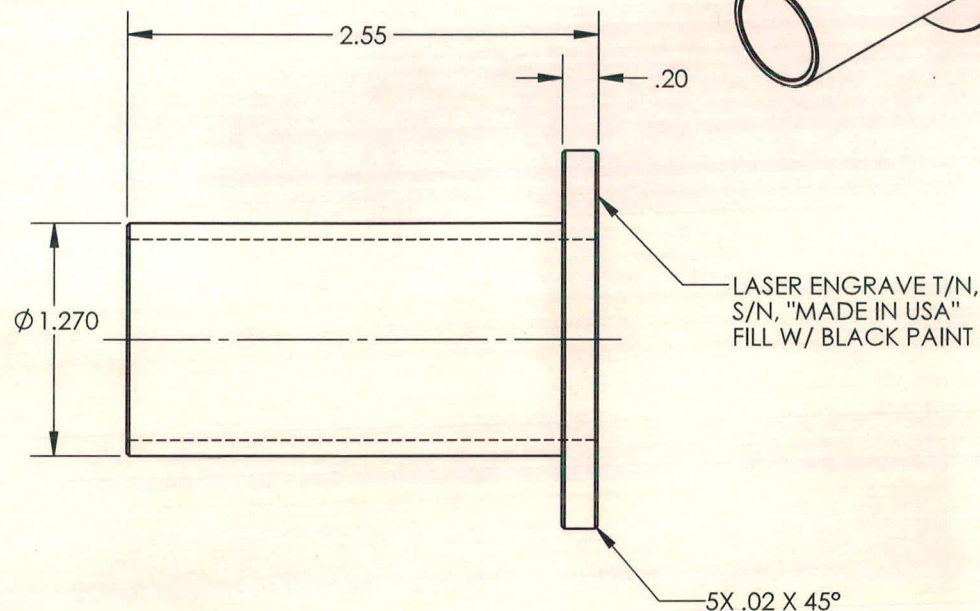
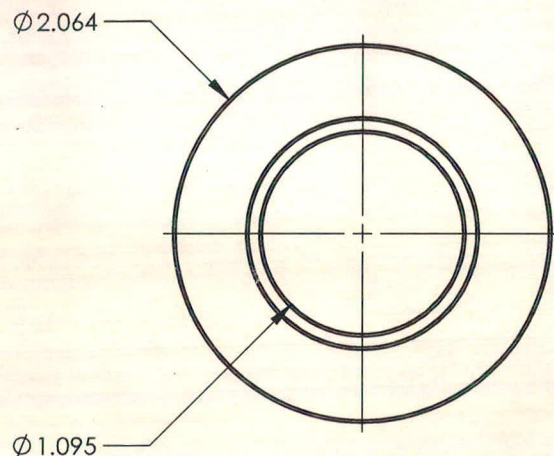
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																						
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Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																						
Large Fab ☐	Composite ☐	Supplier ☐																							
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval																		
Description Work Order Deviation				Disposition				Completed By																	
								Lead hand / Supervisor Approval Verification																	
										QC / QA Coordinator Approval															
Root Cause		FAULT CATEGORY																							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐																				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐																				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐																				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐																				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐																				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐																				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐																				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐																				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐																				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐																				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____																							
Misidentified ☐	Past Due ☐																								

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	5/17/2017	DPD	JAG



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WITHOUT NOTICE
WORK ORDER
NO. 186459 MJS
18-1-15

- NOTES:
1. REF. AGUSTA T/N: 3G6205G25751.
2. PART OF KIT: RBW6205G21631-3G.

DART AEROSPACE	
TITLE: PROTECTION BUSHING, HUB	
DWG NO. RBW6205G25751-3G	REV 1
MAT'L: WHITE DELRIN/ACETAL	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125°
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: DD 05/03/2017	USED ON MODEL
CHECKED: RJC 05/04/2017	AW139
OPPS APPR: AA 05/05/2017	
QA APPR: JL 05/10/2017	
APPROVED: JAG 05/17/2017	
SCALE 1:1	DATE 5/3/2017
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
				1	BUSHING	WHITE DELRIN/ACETAL	

